

NOTICE: THE INFORMATION AND DESIGN CONTAINED HEREIN IS THE PROPERTY OF PREMIER AVIATION WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2. 1/2. 2).
2. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.
3. PRIME SHEET METAL PARTS WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE PRIMER OR EQUIV.

4 EDGE FILL PANEL TO DEPTH OF 1-1/2 CELLS MIN. USING ATR 1000 OR EQUIV.

5 MAKE PARTS PER TEMPLATE. SEE CHART BELOW, TOOL IS TO BE MARKED WITH PART # AND A 'T' AT THE END. EXAMPLE: BXX-XXXX-XXPTp

PART #	TOOL #
-13	-13T

REV STATUS OF SHEETS	REV	-	-	-	-	-	-	-	-
SHEET	1	2	3	4	5	6	7	8	9

REVISIONS					
ZONE	MOD	REV	MFG. RELEASE		DATE
		-			

	AR		CR3243-4	RIVET	CHERRY		
		AR	1/2C	SPIRAL RAP	DX ELEC.		
	4		80-005-2-8	INSERT	DELRON		
		14	80-004-2-8	INSERT	DELRON		
7	7		MS21075L3	NUTPLATE			
8			MS21075L08	NUTPLATE			
		AR	MS20470AD4	RIVET			
AR	AR	AR	MS20426AD3	RIVET			
		14	AN970-3	WASHER			
	4	14	AN960PD10	WASHER			
		14	AN3-7A	BOLT			
	4	14	AN3-5A	BOLT			
			-29				
			-27	BRKT			
1			-25	BRKT	.050 THK ALUM 2024-T3, QQ-A-250/4		
	1		-23	BRKT	M/F AND10134-1003 2024-T3511, QQ-A-200/3		
	1		-21	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3		
		1	-19	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4		
		1	-17	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3		
		1	-15	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4		
		1	-13	PANEL	.050 THK ALUM CORE 3/8 CELL HONEYCOMB .040 THK 2024-T3, QQ-A-250/4 SKINS	4	5
			-11	OPEN			
		1	-09	BRKT ASSY			
		1	-07	BRKT ASSY			
		1	-05	BRKT ASSY			
		1	-03	SHELF ASSY			
			-01	INSTALLATION			
PART NO.				DESCRIPTION		SPECIFICATION	CODE IDENT NO.
-09	-07	-05	-03	-01	PARTS LIST		

MATERIAL

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS???. XX?. 05
. XXX?. 03
ANGLES???'?"

FINISH
LAST SECTION
LETTER USED
"C"

ON
412

NHA

DRAWN L CELESTINO

CHECKED

APPROVAL

APPROVAL

RELEASED

APPROVAL

APPROVAL

DATE 7/21/92

PREMIER AVIATION
GRAND PRAIRIE, TEXAS

SHELF
INSTALLATION

SIZE CODE IDENT NO.
D OSUV8

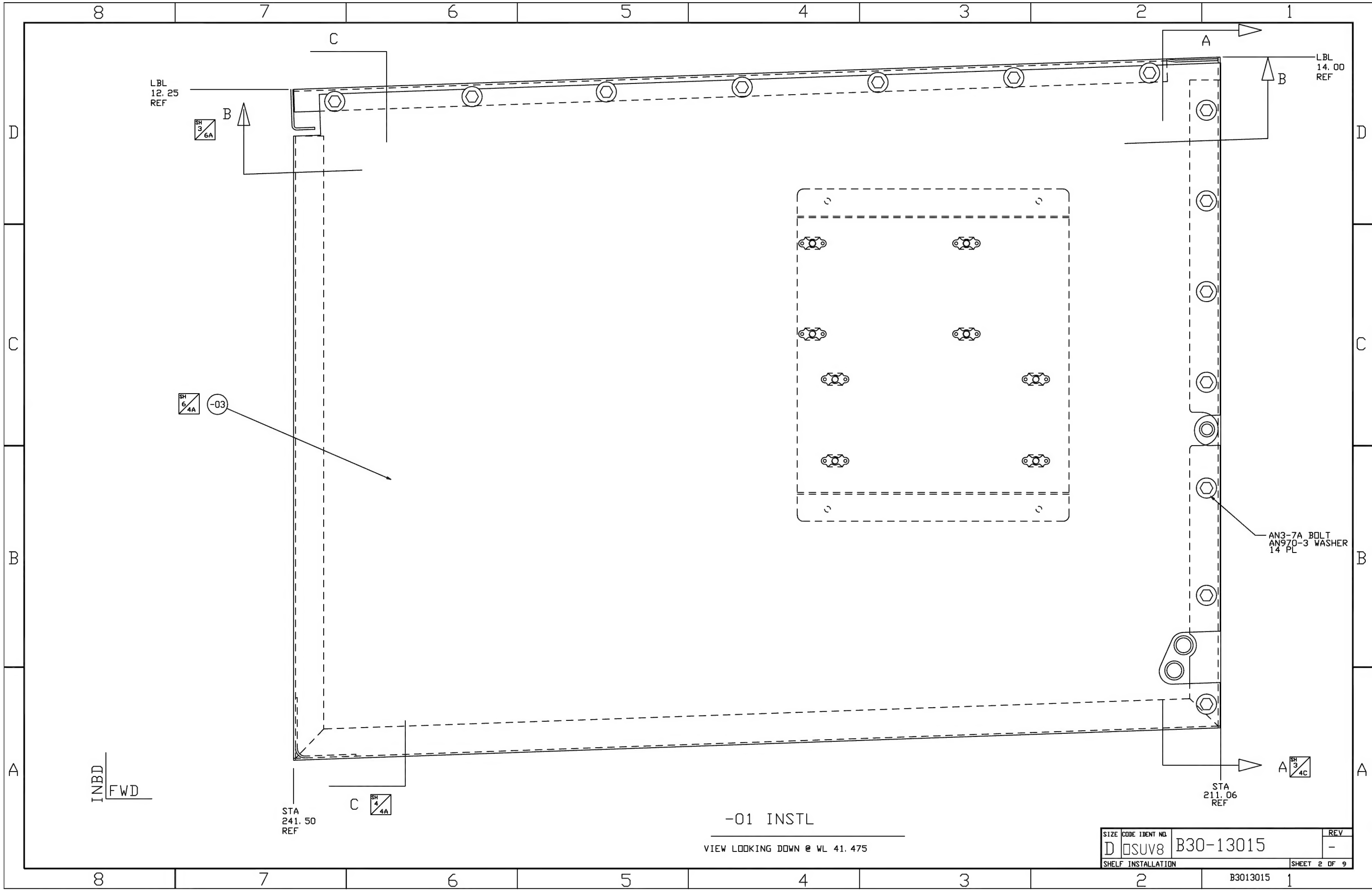
B30-13015

REV.
-

SCALE:

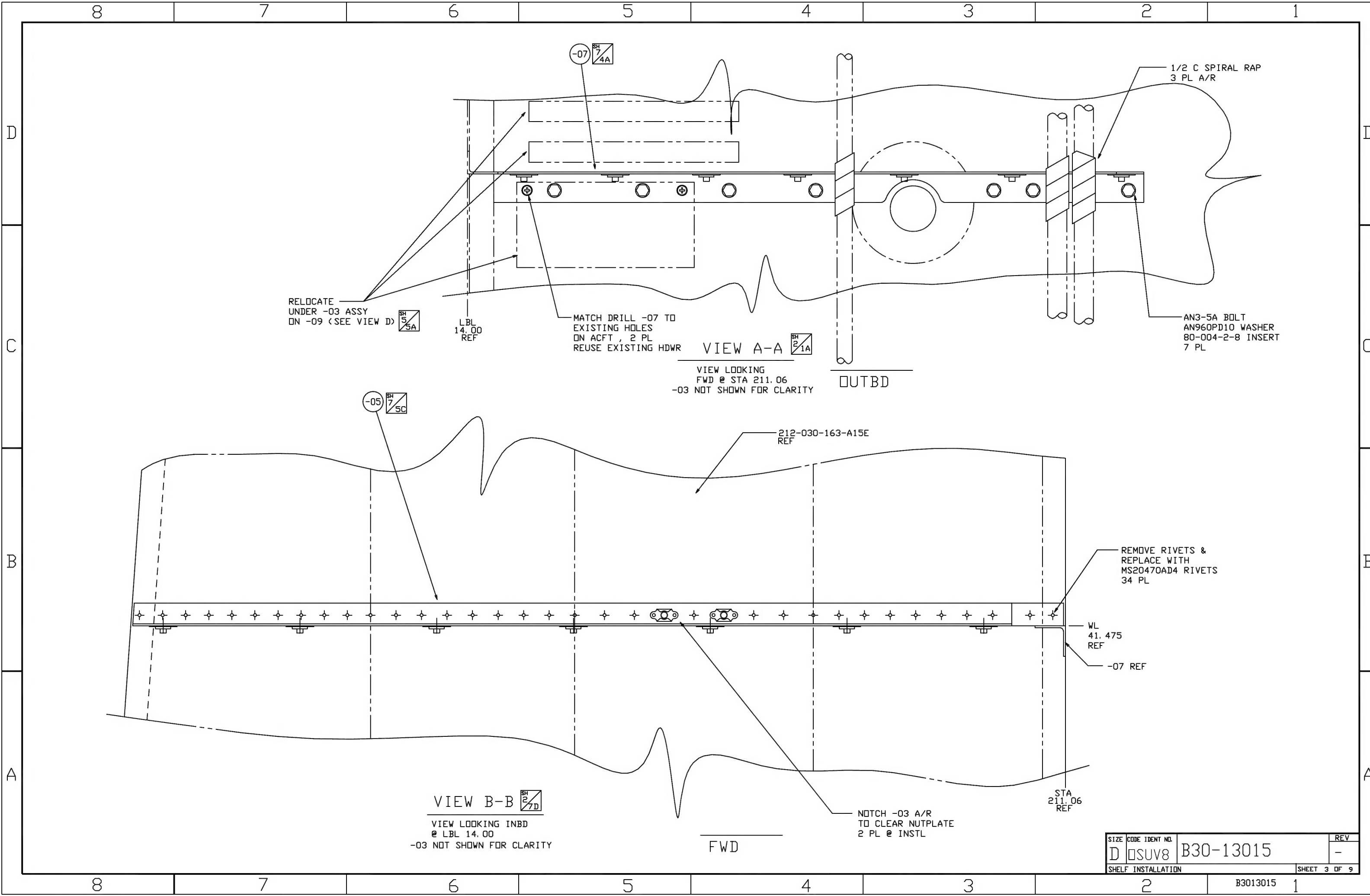
WT:

SHEET 1 OF X

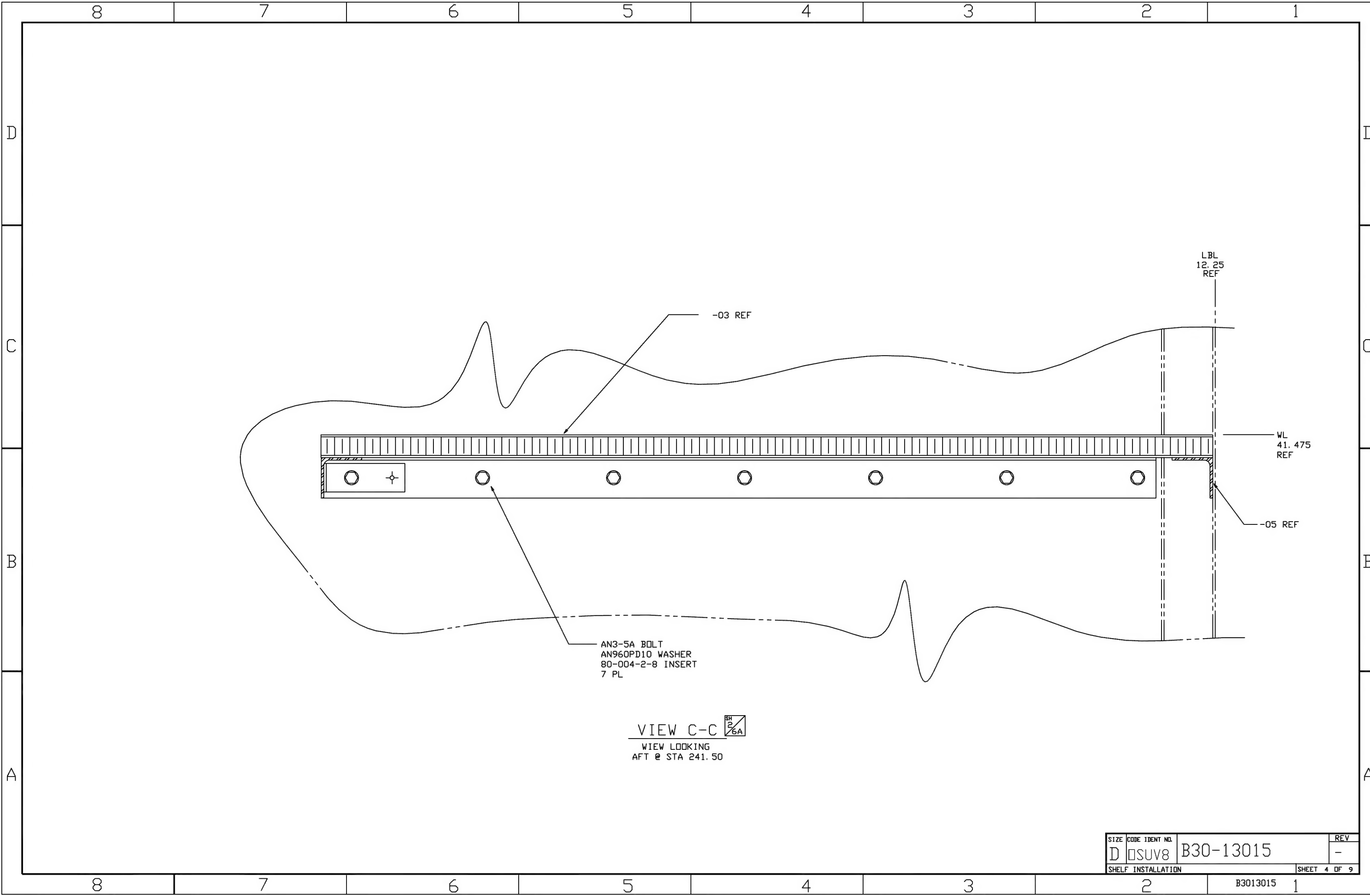


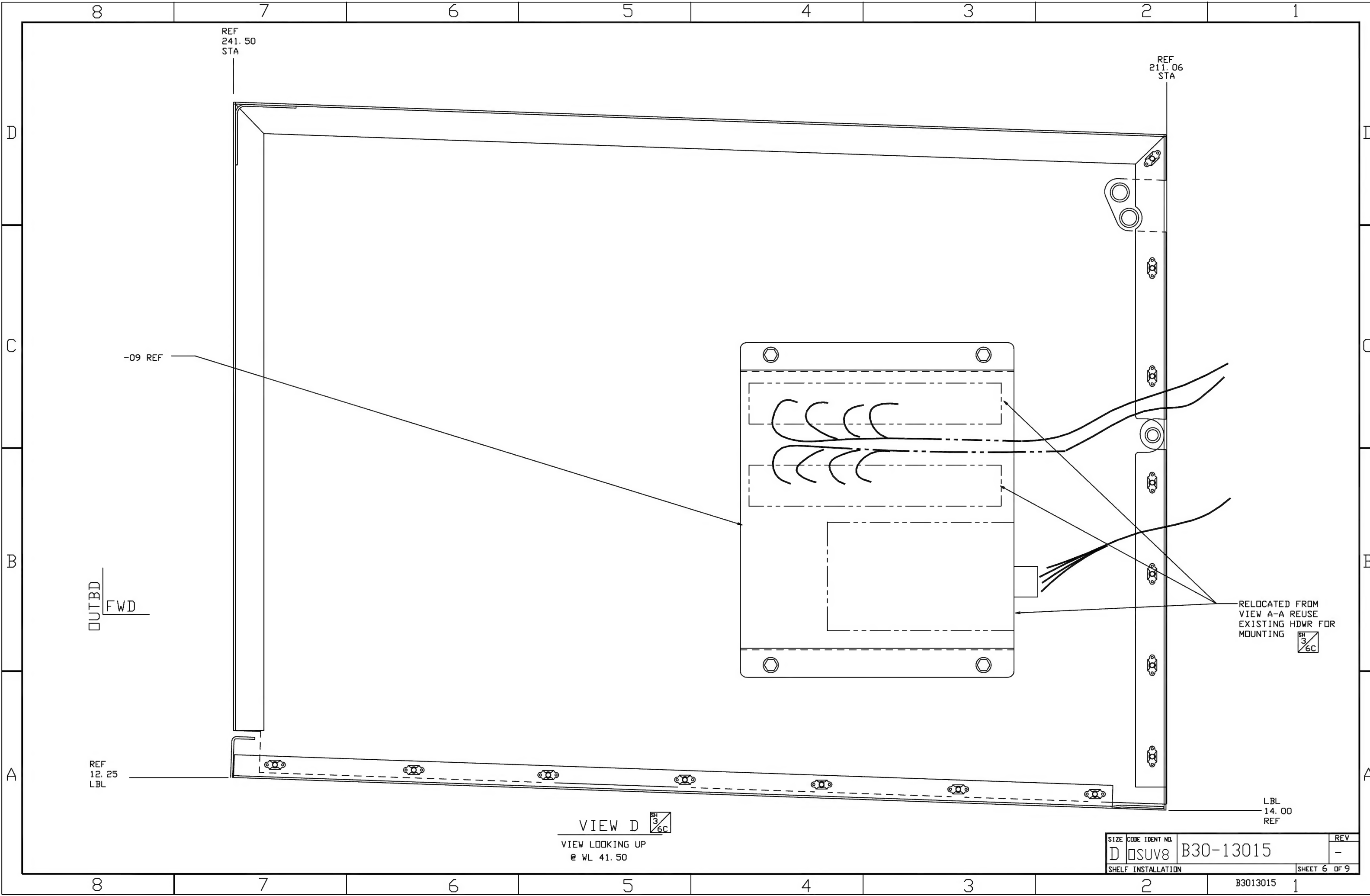
SIZE	CODE	IDENT NO.	REV
D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 2 OF 9

B3013015 1



SIZE	CODE	IDENT NO.	REV
D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 3 OF 9





-09 REF

REF
241.50
STA

REF
211.06
STA


OUTBD
FWD

REF
12.25
LBL

RELOCATED FROM
VIEW A-A REUSE
EXISTING HDWR FOR
MOUNTING

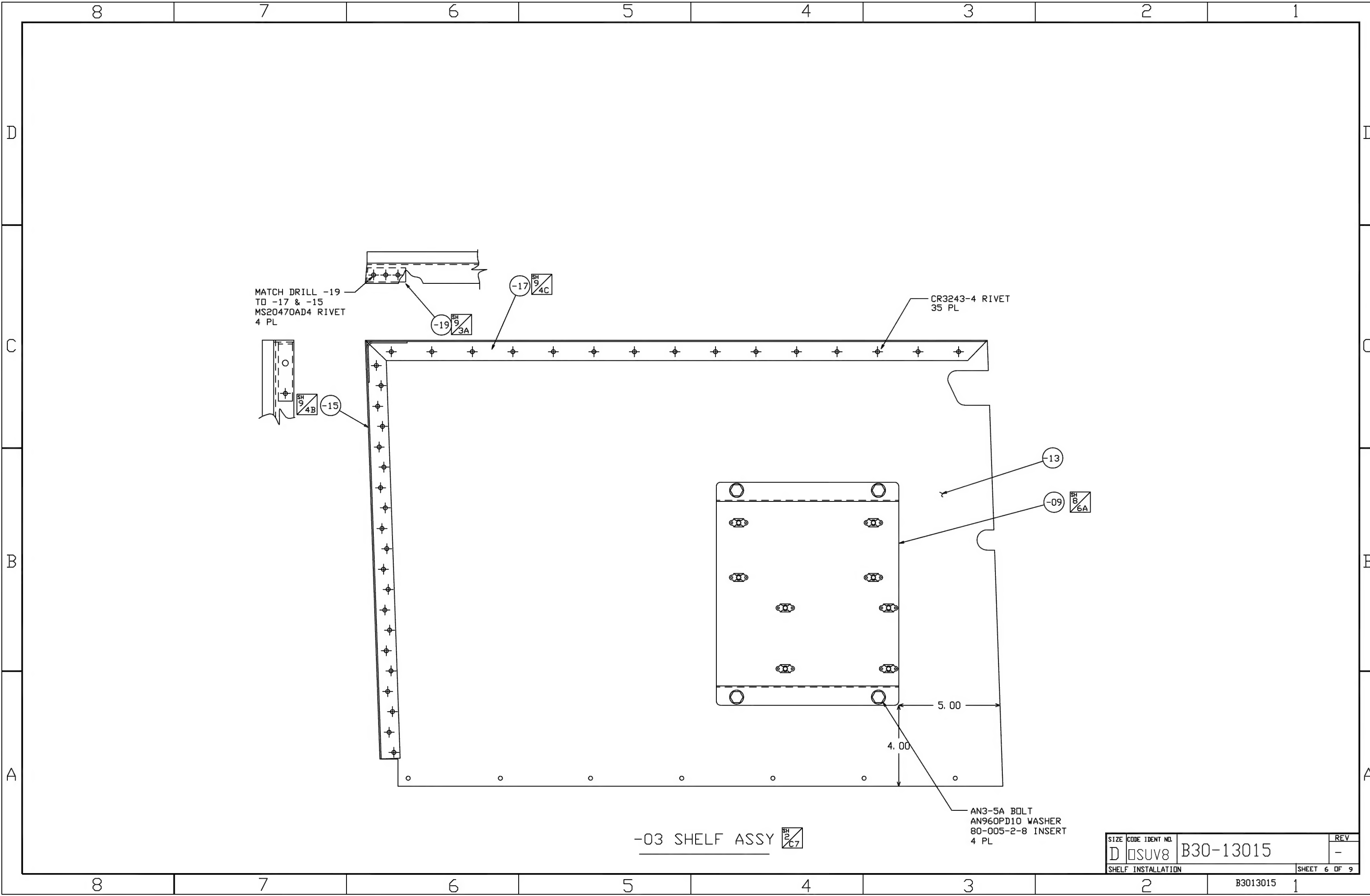
SH
3
6C

LBL
14.00
REF

VIEW D 
VIEW LOOKING UP
@ WL 41.50

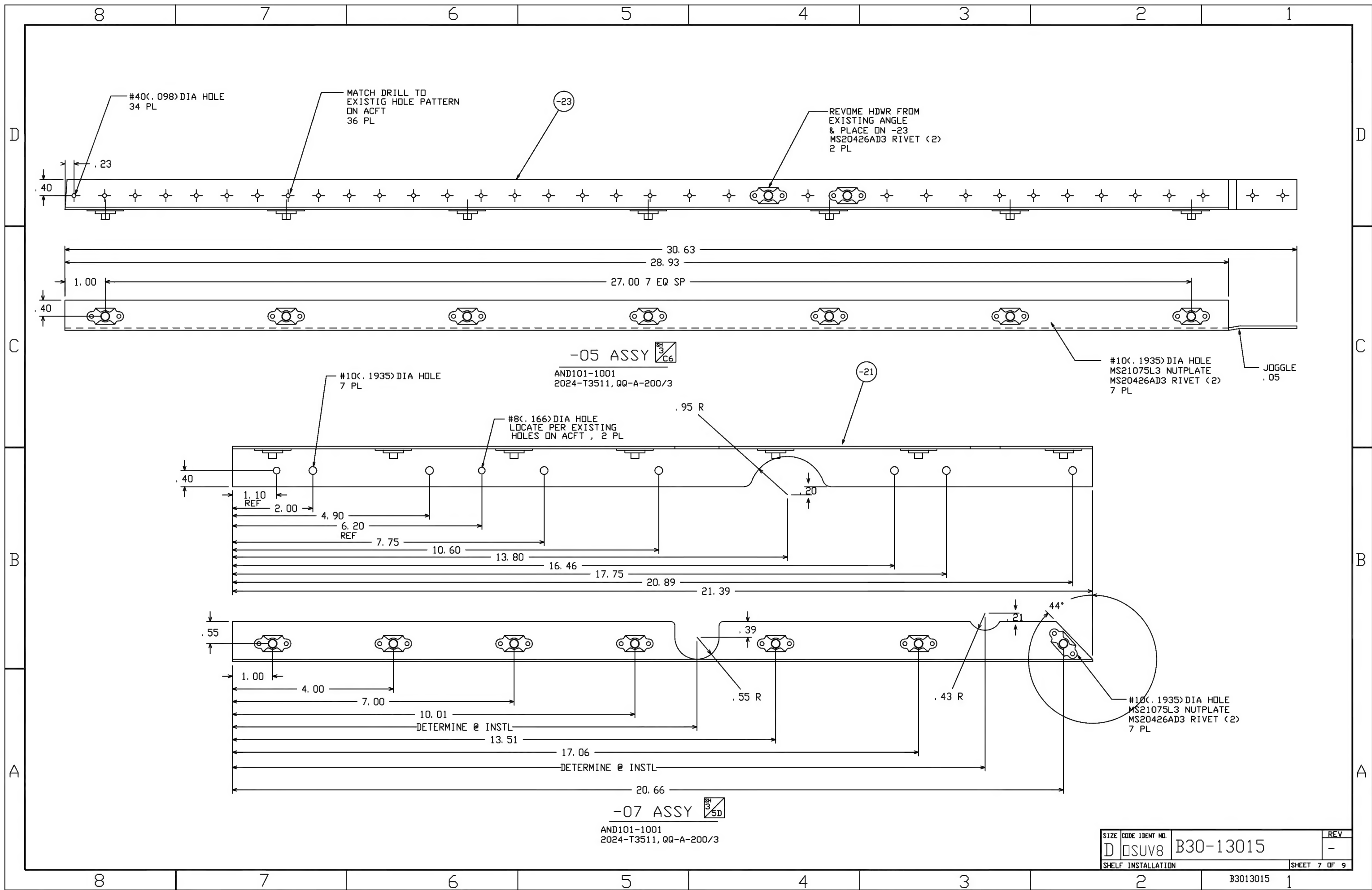
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D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 6 OF 9

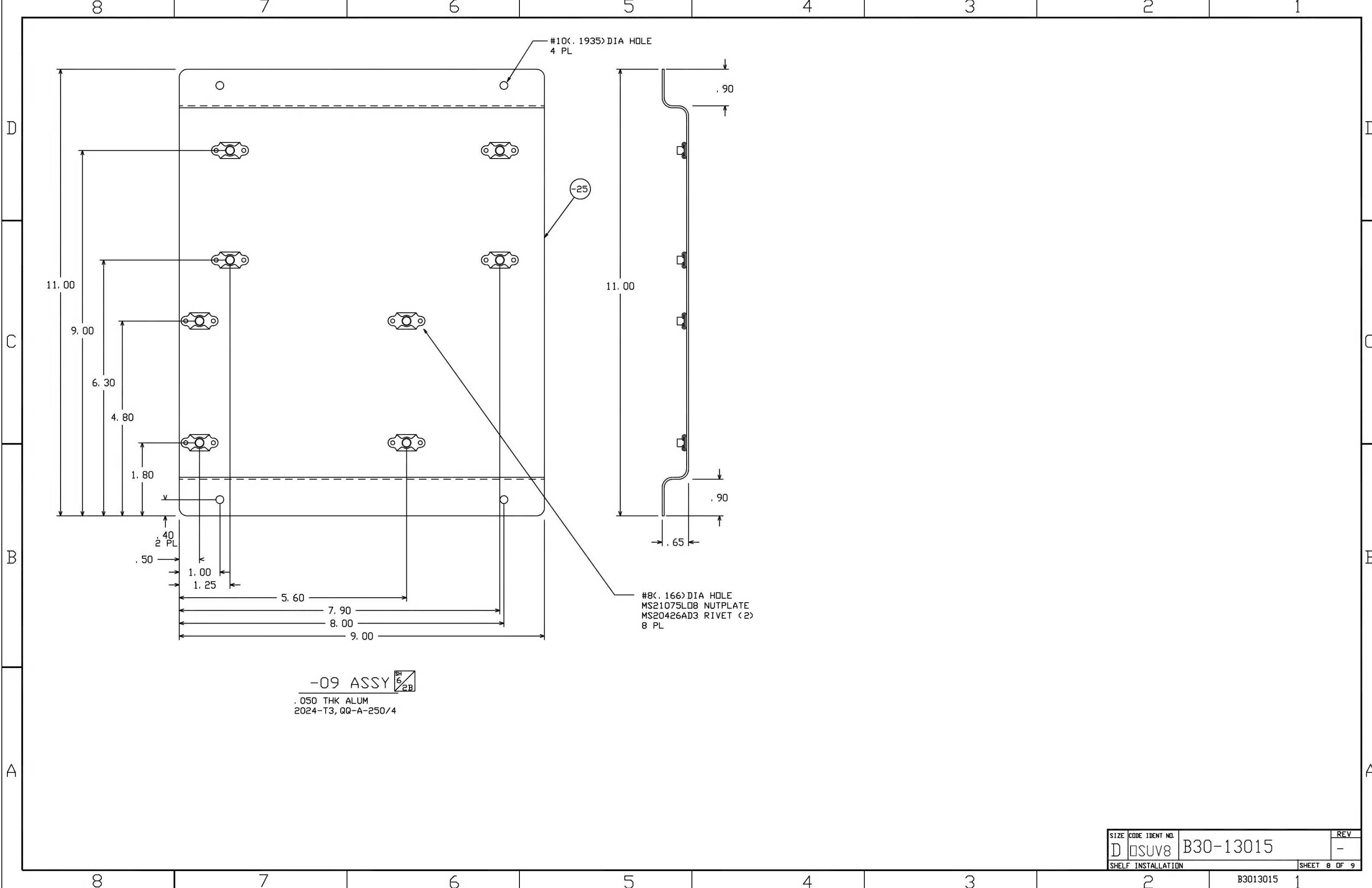
B3013015 1



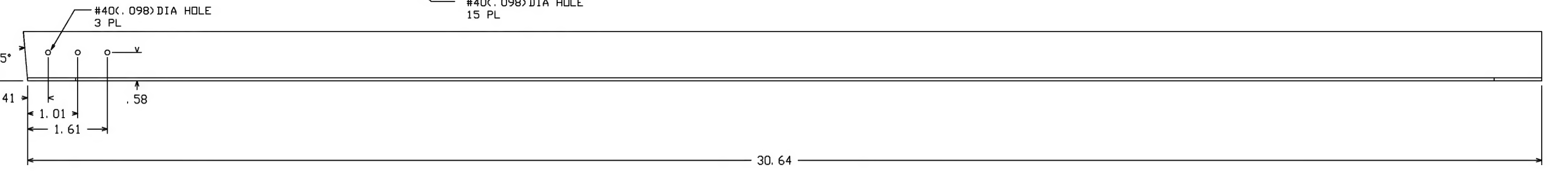
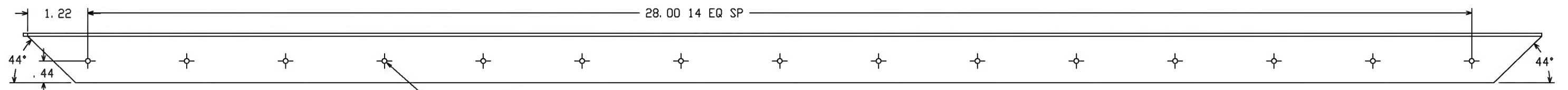
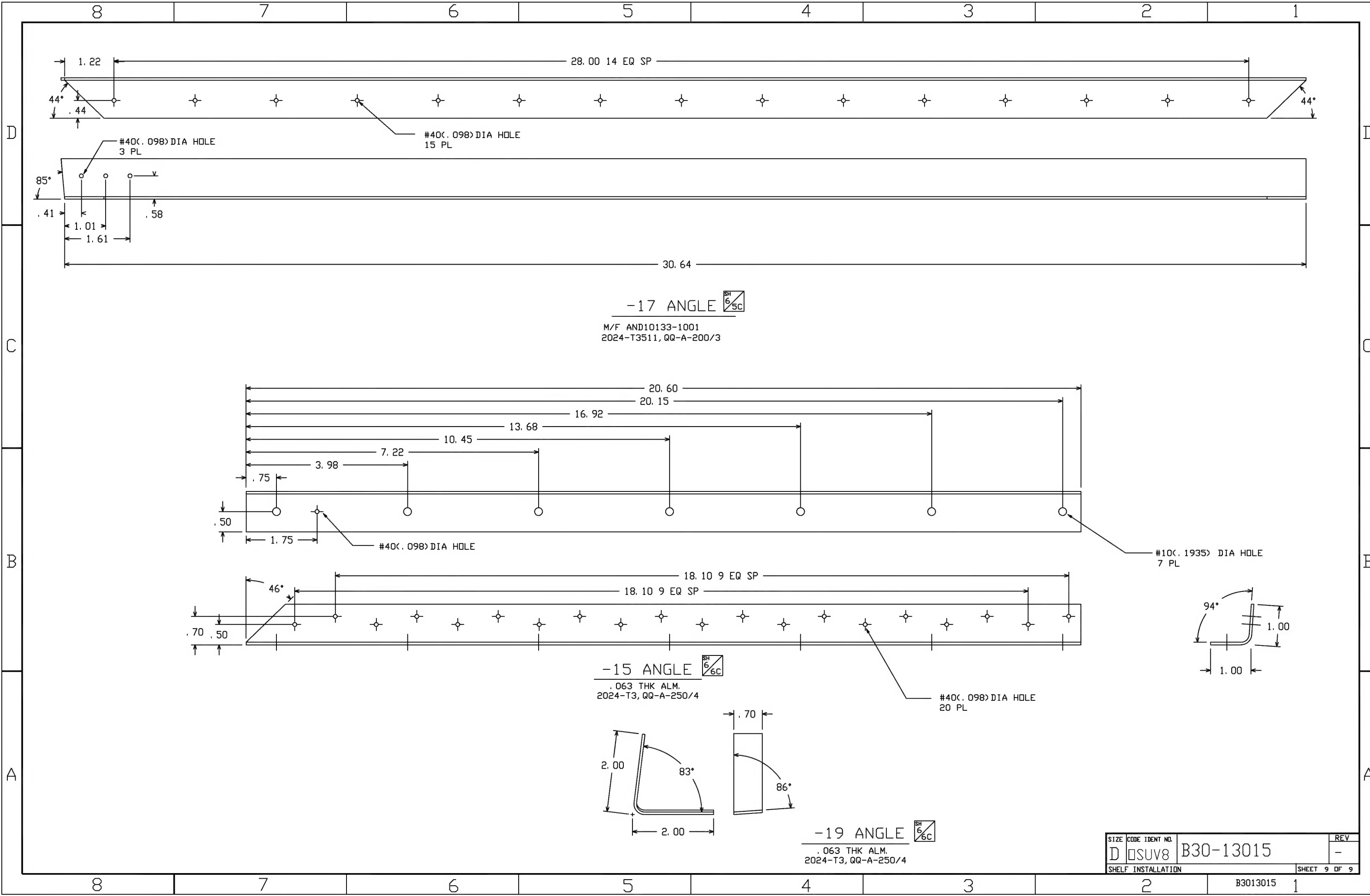
-03 SHELF ASSY SH 2/27

SIZE	CODE	IDENT NO.	REV
D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 6 OF 9

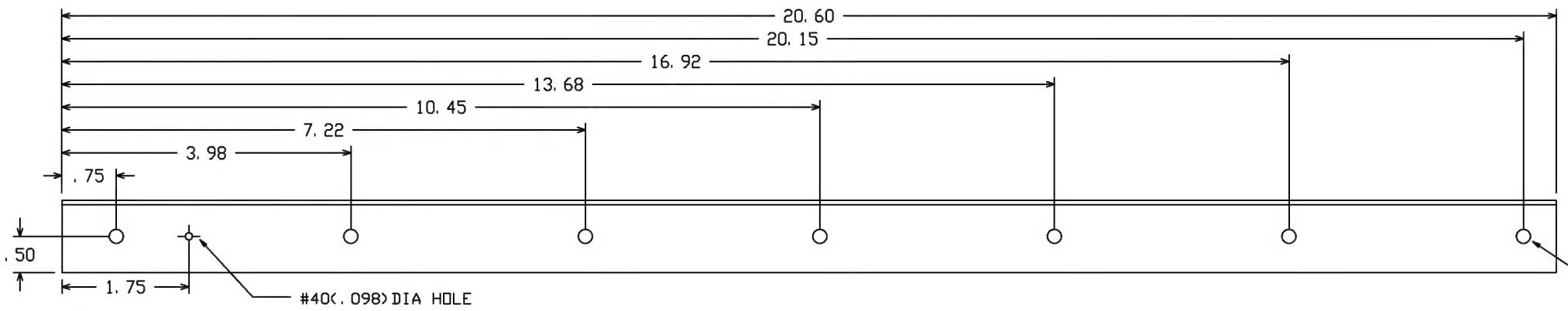




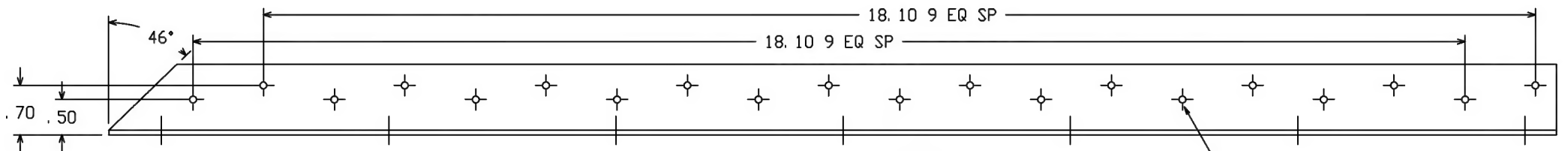
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D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 8 OF 9



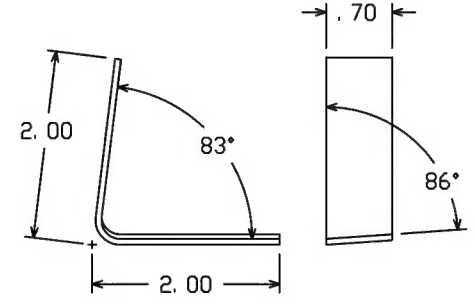
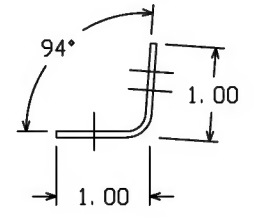
-17 ANGLE
M/F AND10133-1001
2024-T3511, QQ-A-200/3



#10(.1935) DIA HOLE
7 PL



-15 ANGLE
.063 THK ALM.
2024-T3, QQ-A-250/4



-19 ANGLE
.063 THK ALM.
2024-T3, QQ-A-250/4

SIZE	CODE	IDENT NO.	REV
D	SUV8	B30-13015	-
SHELF INSTALLATION			SHEET 9 OF 9